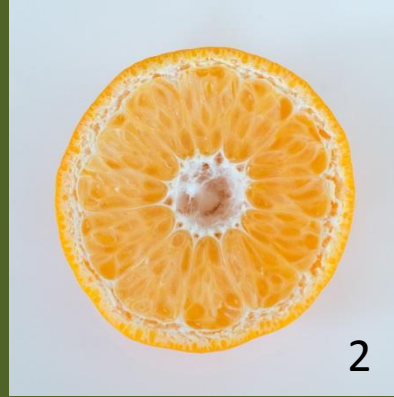


Imperial mandarin granulation chart



Granulation tolerance:

0% acceptance: 1, 2

20% acceptance: 3, 4

100% acceptance: 5, 6, 7